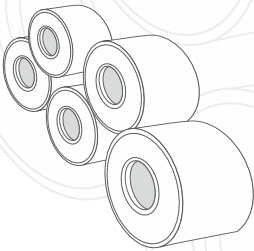




BTH Import Stal[®]

POLISH STEEL DISTRIBUTION AND PROCESSING CENTRE

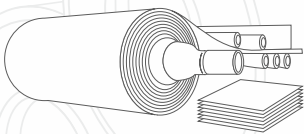
25,000 tons of sheets is always at disposition in the warehouses of BTH-Import Stal!
Our Service Centre offers acid-resistant sheets and stainless steel sheets in the following grades:



TYPE	SURFACE (DIN/ASTM)	THICKNESS	GRADE
cold rolled sheets	IIIc/2B milk	0,3 - 8,0 mm	1.4016, 1.4301/1.4307, 1.4541, 1.4571, 1.4404, 1.4003, 1.4509, 1.4828
hot rolled sheets	IIa/ ID matt rough	2,0 - 150,0 mm	1.4016, 1.4301/1.4307, 1.4541, 1.4571, 1.4404, 1.4003, 1.4841, 1.4828
sheets with a mirror surface	11 Id / BA mirror	0,3 - 3,0 mm	1.4016, 1.4301/1.4307, 1.4404
ground sheets	IV / 4N wet sanded	0,4 - 30,0 mm	1.4016, 1.4301/1.4307, 1.4541, 1.4571, 1.4404, 1.4003, 1.4509, 1.4828
checker plates	matte, rough, teardrop	3,0 - 8,0 mm	1.4301, 1.4404, 1.4571



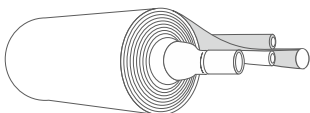
1. Cutting sheet metal from the coil - CTL



Cutting coils into sheets	
<ul style="list-style-type: none">- thickness range: 0.3 - 12.0 mm- width range: up to 2,000 mm- length range: 500 - 16,000 mm- foiling, marking, interleaving with paper	Cutting tolerances: <ul style="list-style-type: none">- EN ISO 9444- EN ISO 9445- EN ISO 485-4



2. Sheet metal grinding

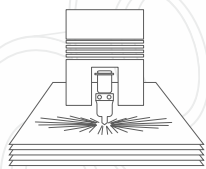


Grinding and brushing coils and sheets	
<ul style="list-style-type: none">- thickness range: 0.4 - 50.0 mm- width range: 600 - 2000 mm- sheets length: 1.000 - 16.000 mm	<ul style="list-style-type: none">- 4NB- grain: 36-400- Scotch-Brite



SERVICES

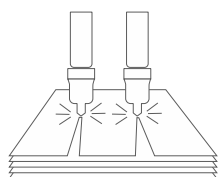
3. Sheet metal cutting (laser, waterjet)



Laser cutting

- stainless steel up to 50 mm thick
- aluminium up to 30 mm thick
- structural steel up to 30 mm thick

- maximum sheet size: 3000 x 4000 mm
- cutting tolerance EN ISO 9013



Waterjet - water jet cutting

- stainless steel
- aluminium
- structural steel
- copper, brass, bronze, titanium, rubber, composites, wood, foil, cardboard, stone, marble, granite

- worktable: 3000 x 6000 mm
- cutting thickness: 190 mm
- working pressure: 6000 bar



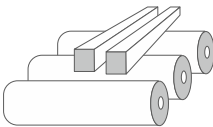
4. Sheet metal bending



Bending on a CNC press brake	
<ul style="list-style-type: none">- pressure of 500 tons- maximum length 6000 mm- bending sheets up to 20 mm	<ul style="list-style-type: none">- CNC control- 6 axes- OCB angle correction system



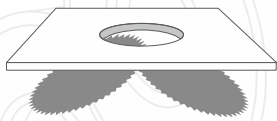
5. Polishing and grinding of stainless steel



Pipe and rod saw cutting	
<ul style="list-style-type: none">- rods Φ 10 - 360 mm- pipes Φ 320 mm	<ul style="list-style-type: none">- automatic control- cutting tolerance: 0.1 mm per 100 mm of cross-section



6. Deburring details



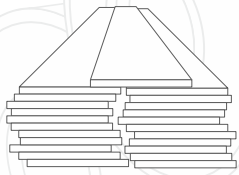
Deburring details, rounding edges

- stainless steel
- copper
- brass

- details up to a width of 1000 mm
- working surface: 0.8 mm - 25 mm



7. Production of flat bars



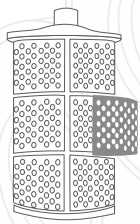
We are the only company in Poland that operates with the modern Colgar CT 6018 machine for cutting stainless flat bars.

Thanks to technical capabilities of this machine, we provide our customers with perfectly cut stainless steel flat bars in a very wide range of thicknesses and lengths. In addition, this machine allows you to cut stainless steel flat bars in the following grades: 1.4301, 1.4404, 1.4541, 1.4571, 1.4016 and others, with surface finish in 2B, 2E or 1D standard.

We offer our customers flat bars cut from a coil, cold drawn and hot rolled. The final product, depending on the needs, can have a thickness of 2.0 mm to 12.0 mm. The machine works in the operating range from 20 to 200 mm for width and 3000 - 6050 mm for length.



8. Pillow Plate - heating and cooling jackets



We are the only company in Poland that produces high-quality pillow plate heating and cooling jackets in accordance with ASME sec.VIII div 1.

We offer plate heat exchangers, pillow plate jackets for the construction of a new tanks, as well as in the form of a heating and cooling overlay for existing tanks.

Heating and cooling jackets are used to create various types of heat exchange components. They are used in the food, cosmetic, pharmaceutical and chemical industries. The Pillow Plate jackets produced by our company are characterized by very good hydraulic properties. The construction of the jacket is fully tight, and deformations of the elements after the production processes are small. The amount of fluid needed to achieve the set heat exchange parameters is very small compared to standard thermal solutions.

Write to us for more information: pillowplate@pillowplate.pl





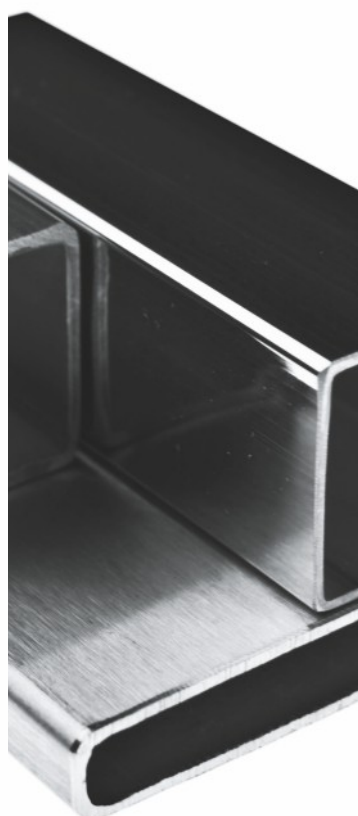
1. Sheets stainless acid-resistant heat resistant

We offer sheets cut from coils, with the maximum width of 2000 mm and length of 16000 mm. We offer e.g. hot rolled 1D sheets, cold rolled 2B, sheets with surface 2B, 2E, 1D, 2R/BA, ground 4N and/or brushed SB, as well as quarto plate and sheets polished to a smooth mirror N08. We also offer ready-made 1M checker plates according to ASTM and DIN patterns.



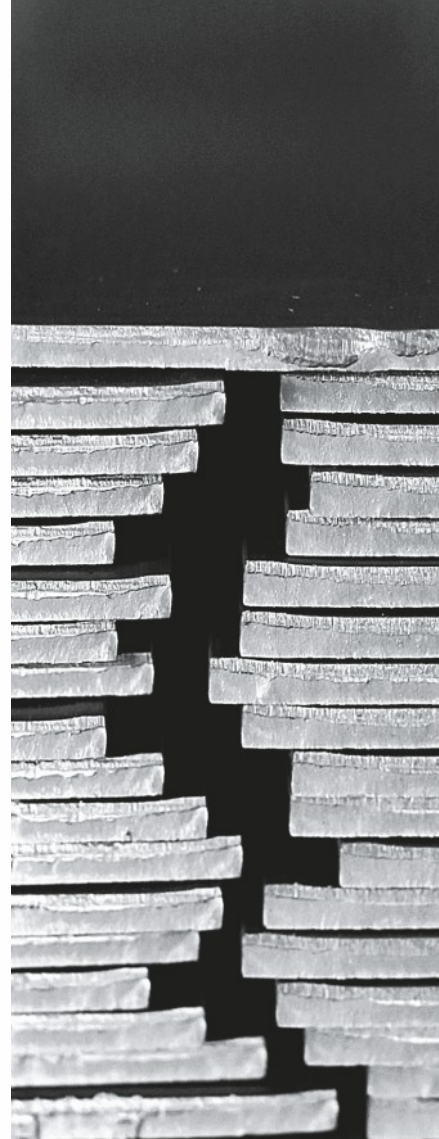
2. Pipes

We deliver, directly from the pipe warehouse, round welded pipes for construction and installation purposes, including food installations. We offer annealed, pickled, matt, brushed, ground and polished pipes.



3. Closed profiles

We offer closed welded profiles, characterized by high durability, strength and aesthetics. Closed profiles (sections) are applicable in any place where a durable structure is necessary, e.g. in the construction, machinery and furniture industries. Profiles are available in matte, brushed and ground finish.

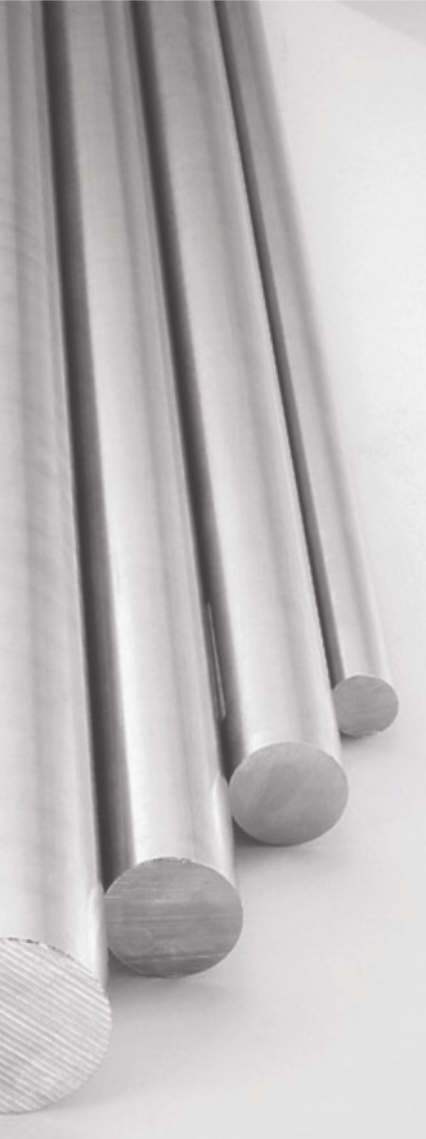


4. Flat Bar

We offer cold and hot rolled flat bars, with a thickness from 3 to 80 mm and a width from 12 to 200 mm. Flat bars are available in surface finish standard 2B, 2E and 1D with smoothed edges, as well as ground.



PRODUCTS



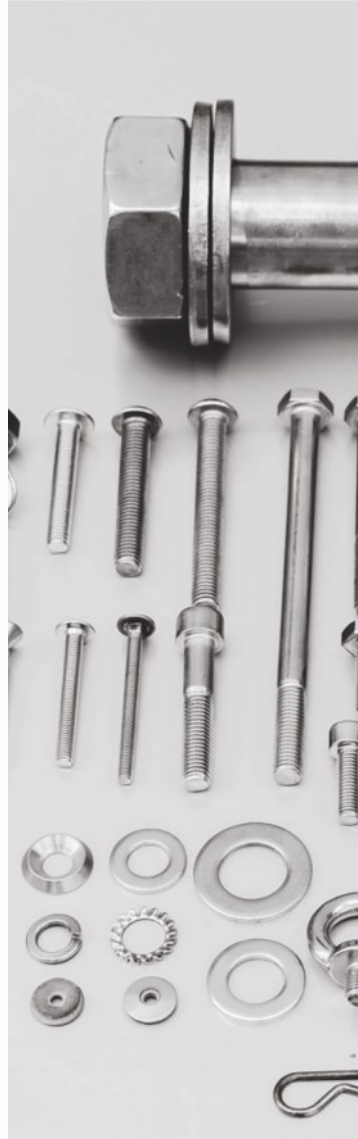
5. Rods

In our offer you will find stable, durable rods with a wide range of applications in the construction industry. We offer stainless rods directly from warehouse: round, square and hexagonal. Round bars are available in matt, ground and polished finish.



6. Sections

We offer stainless open sections, both cold-bent, hot rolled, and welded. We have in stock e.g. HEA, HEB, IPE angle bars, E-bars and T-bars. You can also order non standard sections, according to your specification. We also offer an additional service of comprehensive grinding the sections.



7. Stainless fasteners - nuts, bolts, screws, washers

You may find in our offer various stainless fasteners, such as nuts, screws, bolts or stainless washers - from DIN 125 to DIN 7985. Please also find our full assortment of stainless steels, including, among others, ropes, chains, threaded rods, rivets, expansion anchors, cotter pins, rings, elements, railing elements, components of photovoltaics or accessories for ropes and chains.



8. Fittings

Our offer is a perfect solution for people who are looking for high quality welded or seamless fittings. We offer, among others, welded and seamless pipes, welded elbows (including Hamburg elbows and bends), tees, reducers, threaded flanges and fittings. Fitting components to be used in water, gas and heat installations are available immediately, or on request in the case of non-standard solutions.

Our certificates



CERTIFICATE OF AUTHORIZATION

The named company is authorized by The American Society of Mechanical Engineers (ASME) for the scope of activity shown below in accordance with the applicable rules of the ASME Boiler and Pressure Vessel Code. The use of the ASME Single Certification Mark and the authority granted by this Certificate of Authorization are subject to the provisions of the agreement set forth in the application. Any construction stamped with the ASME Single Certification Mark shall have been built strictly in accordance with the provisions of the ASME Boiler and Pressure Vessel Code.

COMPANY:

Biuro Techniczno Handlowe BTH Import Stal Sp. z o.o.
Podleże 651
Podleże 32-003
Poland

SCOPE:

Manufacture of pressure vessel parts at the above location only.

AUTHORIZED: **December 16, 2022**

EXPIRES: **December 16, 2025**

CERTIFICATE NUMBER: **60538**

Ruth B. Caplan

Board Chair, Conformity Assessment

LM Epsteinberg

Managing Director, Standards & Engineering Services



www.imq.it

CERTYFIKAT NR.
CERTIFICATE N. **0513.2019**

ZASWADCZA SIĘ, ŻE SYSTEM ZARZĄDZANIA ŚRODOWISKOWEGO WODROŻONY PRZEZ
WE HEREBY CERTIFY THAT THE ENVIRONMENTAL MANAGEMENT SYSTEM OPERATED BY

**Biuro Techniczno – Handlowe
BTH Import Stal Sp. z o.o.**

Christo Botewa 16, 30 – 798 KRAKÓW – POLSKA

JEDNOSTKI OPERACYJNE / OPERATIVE UNITS

Christo Botewa 16, 30 – 798 KRAKÓW – POLSKA

Podleże 651, 32 – 003 PODLEŻE – POLSKA

Patrz Załączniki dot. powyższych Jednostek Operacyjnych (Załącznik nr 1.2)
See the Annexes for the Operative Units as above (Annex n° 1.2)

JEST ZGODNY Z NORMĄ / IS IN COMPLIANCE WITH THE STANDARD
ISO 14001:2015

W NASTĘPUJĄCYM ZAKRESIE / FOR THE FOLLOWING ACTIVITIES

Handel stalami nierdzewnymi, kwasoodpornymi i żaroodpornymi. Usługi w zakresie wycinania laserowego i gięcia blach oraz szlifowania i cięcia wyrobów długich. Usługi w zakresie spawania laserowego płaszczy grzewczo – chłodzących pillow plate.
Trade of stainless, acid resistant and heat resistant steel. Services such as: laser cutting, metal sheet bending, profile, pipe and flat bar grinding. Services in the field of laser welding of pillow plate heating and cooling jackets.

NINIEJSZY CERTYFIKAT POWINIEN BYĆ WYKORZYSTYWANY ZGODNIE Z ZASADAMI
WYMIENIONYMI W REGULAMINIE CERTYFIKACJI SYSTEMÓW ZARZĄDZANIA
THE USE AND THE VALIDITY OF THE CERTIFICATE SHALL SATISFY THE
REQUIREMENTS OF THE RULES FOR CERTIFICATION OF MANAGEMENT SYSTEMS

DATA	PIERWSZA CERTYFIKACJA FIRST CERTIFICATION	BEZACE WYDANE CURRENT ISSUE	WAŻNOŚĆ EXPIRY
	2019-04-01	2022-03-14	2025-03-31

[Signature]

IMQ S.p.A. - VIA QUINTILIANO, 43 - 20138 MILANO ITALY
Management Systems Division - Flare Design
Only the English text is authentic



SGA N° 006 D

Właściwość certyfikacji jest ograniczona poprzez ograniczenia w zakresie
i zakresu. Systemy Zarządzania, obejmujące nie tylko sam
system, ale także jego implementację i utrzymanie.
The scope of the certification is limited by the scope of the
requirements of the rules for certification of management systems

IAF: 17, 29



Organismo di Certificazione Italiana CSQ



CISQ è la Federazione Italiana di Organismi di
Certificazione del settore di gestione aziendale.
CISQ is the Italian Federation of management
system Certification Bodies.



THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

CISQ/IMQ has issued an IQNet recognized certificate that the organization:

Biuro Techniczno – Handlowe BTH Import Stal Sp. z o.o.

ul. Christo Botewa 16, 30 – 798 KRAKÓW – POLSKA
Podleże 651, 32 – 003 PODLEŻE – POLSKA

has implemented and maintains a

Quality Management System

for the following scope:

**Trade of stainless, acid resistant and heat resistant steel. Services such as: laser cutting,
metal sheet bending, profile, pipe and flat bar grinding.
Services in the field of laser welding of pillow plate heating and cooling jackets.**

Further clarifications regarding the applicability of ISO 9001:2015 requirements may be obtained by consulting the organization

which fulfills the requirements of the following standard:

ISO 9001:2015

Issued on: **2021 - 11 - 29**

Expires on: **2024 - 12 - 30**

This attestation is directly linked to the IQNet Partner's original certificate
and shall not be used as a stand-alone document

Registration Number: IT - 68778



Alex Stoichitoiu
President of IQNET



Ing. Mario Romersi
President of CISQ

IQNet Partners*:
AENOR Spain AFNOR Certification France APIER Portugal CCC Cyprus CISQ Italy
CQC China CQM China CQS Czech Republic Cui Cert Croatia DQS Bolding GmbH Germany EAGLE Certification Group USA
FCAY Brazil FONDONORMA Federazione ICONTEC Colombia Inspecta Sertificanti Oy Finland INTECO Costa Rica
IRAM Argentina IQA Japan KIQ Korea MIRETEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland
NTCS-SICE Mexico PCBC Poland Quality Austria Austria RQ Austria SII Israel SRO Slovenia
SIRIM QAS International Malaysia SGS Switzerland SIAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia

* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under www.iqnet-certification.com



www.imq.it

CERTYFIKAT NR.
CERTIFICATE N. **9190.BITE**

ZASWADCZA SIĘ, ŻE SYSTEM ZARZĄDZANIA JAKOŚCIĄ WODROŻONY PRZEZ
WE HEREBY CERTIFY THAT THE QUALITY MANAGEMENT SYSTEM OPERATED BY

**Biuro Techniczno – Handlowe
BTH Import Stal Sp. z o.o.**

ul. Christo Botewa 16, 30 – 798 KRAKÓW – POLSKA

JEDNOSTKI OPERACYJNE / OPERATIVE UNITS

ul. Christo Botewa 16, 30 – 798 KRAKÓW – POLSKA

Podleże 651, 32 – 003 PODLEŻE – POLSKA

Patrz Załączniki dot. powyższych Jednostek Operacyjnych (Załącznik nr 1.2)
See the Annexes for the Operative Units as above (Annex n° 1.2)

JEST ZGODNY Z NORMĄ / IS IN COMPLIANCE WITH THE STANDARD
ISO 9001:2015

W NASTĘPUJĄCYM ZAKRESIE / FOR THE FOLLOWING ACTIVITIES

Handel stalami nierdzewnymi, kwasoodpornymi i żaroodpornymi. Usługi w zakresie wycinania laserowego i gięcia blach oraz szlifowania i cięcia wyrobów długich. Usługi w zakresie spawania laserowego płaszczy grzewczo – chłodzących pillow plate.
Usługi w zakresie spawania laserowego płaszczy grzewczo – chłodzących pillow plate.
Trade of stainless, acid resistant and heat resistant steel. Services such as: laser cutting, metal sheet bending, profile, pipe and flat bar grinding.
Services in the field of laser welding of pillow plate heating and cooling jackets.

Dalsze wyjaśnienia dotyczące zastosowania wymagań ISO 9001:2015 mogą być uzyskane poprzez konsultację z organizacją
Further clarifications regarding the applicability of ISO 9001:2015 requirements may be obtained by consulting the organization

NINIEJSZY CERTYFIKAT POWINIEN BYĆ WYKORZYSTYWANY ZGODNIE Z ZASADAMI
WYMIENIONYMI W REGULAMINIE CERTYFIKACJI SYSTEMÓW ZARZĄDZANIA
THE USE AND THE VALIDITY OF THE CERTIFICATE SHALL SATISFY THE
REQUIREMENTS OF THE RULES FOR CERTIFICATION OF MANAGEMENT SYSTEMS

DATA	PIERWSZA CERTYFIKACJA FIRST CERTIFICATION	BEZACE WYDANE CURRENT ISSUE	WAŻNOŚĆ EXPIRY
	2009-12-31	2021-11-29	2024-12-30

[Signature]

IMQ S.p.A. - VIA QUINTILIANO, 43 - 20138 MILANO ITALY
Management Systems Division - Flare Design
Only the English text is authentic



SGQ N° 005 A

Właściwość certyfikacji jest ograniczona poprzez ograniczenia w zakresie
i zakresu. Systemy Zarządzania, obejmujące nie tylko sam
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The scope of the certification is limited by the scope of the
requirements of the rules for certification of management systems

IAF: 17, 29



Organismo di Certificazione Italiana CSQ



CISQ è la Federazione Italiana di Organismi di
Certificazione del settore di gestione aziendale.
CISQ is the Italian Federation of management
system Certification Bodies.

BTH Import Stal - Your trusted Partner

We are among largest distributors and service centres of stainless steel in Poland. Since 1992, we have been supplying the Polish industry with metallurgical products. Long-term cooperation with the most important manufacturers from Europe and Asia, as well as extensive experience in servicing customers from various sectors of the economy, are a guarantee of the highest quality of products and services offered.

Competent traders - Comprehensive orders - Short delivery time

We offer professional technical advice at the highest level and optimal terms of cooperation. We carry out complex orders in the shortest possible time, this also applies to unusual materials with non-standard dimensions.

Our Warehouses - Distribution - Transport

A wide range of stainless steel metallurgical products, available directly from the warehouse, as well as express execution of orders and deliveries using our own transport, is an undeniable advantage of our company.

Services - Service Centre - Production

In addition to distribution, services are a very important aspect of our business. For many years, we have been gradually developing the range of our services, flexibly responding to the needs of the market. We have one of the most modern machine parks in Poland. Due to constant development of our equipment we can deliver products tailored to the customer's requirements: semi-finished products for further processing or finished products, all of them cut to specific, often non-standard dimensions, surface treated and properly secured.

Contact details

☎ +48 12 252 38 00

✉ biuro@bth.pl

🌐 www.bth.pl

Biuro Techniczno-Handlowe

BTH IMPORT STAL Sp. z o.o.

ul. Christo Botewa 16; 30-798 Krakow, Poland

Tax identification number (NIP): 6793106652; Statistical ID (REGON): 360493386;
(BDO): 000047382

National Court Register (KRS): 0000537117, District Court for Kraków - Śródmieście
in Kraków XI Commercial Department